### **Flange-Mounted Diaphragm Seals**

# **Clean-out Design Flushing Connection Available** M530 shown ANSI Raised Face Flanged **Process Connection**



#### The Trerice Flange-Mounted

Diaphragm Seal is furnished with a Clean-out design in ANSI Raised Face Flange (RFF) sizes of 1/2" through 3". Process housing flanges mate with the piping flange, which is supplied by the user. Available diaphragm choices include: Teflon (T), Viton (V), Removable Metal (M) and Welded Metal (W).

Selection of the proper diaphragm seal is the sole responsibility of the user. Temperature and pressure limitations must be considered. Please refer to the **Diaphragm Seal Design & Operation** Section of this catalog. Improper application may cause failure of the seal, resulting in possible personal injury or property damage.

For correct use and application of all diaphragm seals, please refer to Diaphragm Seal Standard ASME B40.2.

Style	Available Diaphragm Types*	Diaphragm Size	Process Connection	Clean-out Design	1/4 NPT Flushing Connection
525	M, T, V, W	Standard	1/2" ANSI RFF	Yes	No
526	M, T, V, W	Standard	1/2" ANSI RFF	Yes	Yes
530	M, T, V, W	Standard	1" to 3" ANSI RFF	Yes	No
531	M, T, V, W	Standard	1" to 3" ANSI RFF	Yes	Yes
625	M, T, W	Large	1/2" and 1" ANSI RFF	Yes	No
626	M, T, W	Large	1/2" and 1" ANSI RFF	Yes	Yes
630	M, T, W	Large	11/2" to 3" ANSI RFF	Yes	No
631	M, T, W	Large	11/2" to 3" ANSI RFF	Yes	Yes

\*M = Removable Metal, T = Teflon, V = Viton, W = Welded Metal

Note: Due to the variety of available diaphragm seal configurations and materials, it is not possible to list each weight in this catalog. Please consult factory.

Sample Order Number: M 5 25 04 S S CC

#### HOW TO ORDER

Diaphragm Type	Diaphragm Size	Style	Connection Size	Diaphragm Material	Process Housing Material	Instrument Housing & Bolt Material
M Metal T Teflon V Viton** W Welded	5 Standard 6 Large	<ul> <li>Small Flange, Non-Flushing</li> <li>Small Flange, Flushing</li> <li>Large Flange, Non-Flushing</li> <li>Large Flange, Flushing</li> </ul>	See Connection Sizes	See Diaphragm Materials	See Process Housing Materials	CC Carbon Steel SS 316 Stainless Steel

\*\*Diaphragm Type V available only with Diaphragm Size 5.

See Sizes and Materials Table



## **Flange-Mounted**

Styles 30 & 31

**Diaphragm Type** 

A 1/4, 1/2 NPT

as specified

and Size

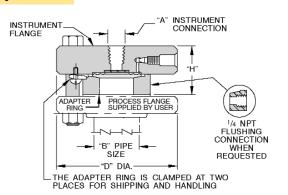
M, T, V, W

All Series

**Diaphragm Seals** 

#### Styles 25 & 26 INSTRUMENT CONNECTION DIAPHRAGM IS WELDED TO INSTRUMENT FLANGE INSTRUMENT FLANGE PROCESS FLANGE SUPPLIED BY USER 1/4 NPT FLUSHING CONNECTION WHEN REQUESTED Ц "B" ADAPTER FLANGE PIPE SIZE "D" DIA.

Diaphragm Type and Size	A	B	Flange Rating	H	D
M, T, V, W 5 Series	1/4, 1/2 NPT as specified	1/2	150# 300#	1.69 [43] 1.69 [43]	3.25 [83] 3.50 [89]
M, T, W 6 Series	<sup>1/4, 1/2</sup> NPT as specified	1/2 1	150# 300# 150# 300#	1.69 [43] 1.69 [43] 1.69 [43] 1.81 [46]	4.00 [102] 4.00 [102] 4.00 [102] 4.50 [114]



B

1

11/2

2

3

Flange

Rating

150#

300#

150#

300#

150#

300#

150# 300# H

1.69 [43]

1.69 [43]

1.63 [41]

1.63 [41]

1.63 [41]

1.63 [41]

D

**1.81 [46]** 8.00 [203]

4.25 [108]

4.75 [121]

5.00 [127]

6.00 [152]

6.00 [152]

6.50 [165] 1.63 [41] 7.50 [191]

#### Sizes and Materials

Connection Sizes			Diaphragm Materials			Process Housing Materials		
Code	Instrument Connection (NPT)	Process Connection	Code	Material	Code	Material		
The following are available only on Styles 25 and 26.			D	Carpenter 20	С	Steel		
01	1/4	1/2" 150# RFF	F	304 Stainless Steel <sup>1</sup>	D	Carpenter 20		
02	1/2	1/2" 150# RFF	G	Hastelloy B	F	304 Stainless Steel		
03	1/4	1/2" 300# RFF	н	Hastelloy C-276	G	Hastelloy B		
04	1/2	1/2" 300# RFF	м	Monel	н	Hastelloy C-276		
The foll	owing are available only o	on Styles 530, 531, 625 and 626.	N	Nickel	L	Teflon-lined <sup>3</sup>		
21	1/4	1" 150# RFF	S	316 Stainless Steel	М	Monel		
22	1/2	1" 150# RFF	т	Teflon	N	Nickel		
23	1/4	1" 300# RFF	U	Tantalum	Р	Polypropylene <sup>4</sup>		
24	1/2	1" 300# RFF	V	Viton <sup>2</sup>	S	316 Stainless Steel		
The following are available only on Styles 30 and 31.				т	Teflon <sup>4</sup>			
41	1/4	11/2" 150# RFF			Z	PVC <sup>4</sup>		
42	1/2	11/2" 150# RFF						
43	1/4	11/2" 300# RFF						
44	1/2	11/2" 300# RFF						
51	1/4	2" 150# RFF						
52	1/2	2" 150# RFF						
53	1/4	2" 300# RFF						
54	1/2	2" 300# RFF						
61	1/4	3" 150# RFF						
62	1/2	3" 150# RFF						
63	1/4	3" 300# RFF						
64	1/2	3" 300# RFF						

<sup>1</sup> 304 Stainless Steel diaphragm not available with Diaphragm Size 6. <sup>2</sup> Viton Diaphragm available only with Diaphragm Size 5.

<sup>3</sup> Teflon-lined Process Housing available only with Style 30.

<sup>4</sup> Polypropylene, PVC and Teflon Process Housings available only with Styles 30 and 31.

12950 W. Eight Mile Road • Oak Park, MI 48237-3288 • TEL:248/399-8000 • FAX: 248/399-7246 • www.TRERICE.com



All dimensions are nominal. Dimensions in [ ] are in millimeters.